

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/543,073	07/21/2005	Adolf Gustav Zajber	HM/652PCT	1193	
40570 7590 12/29/2005			EXAMINER		
	KUEFFNER		LIN, ING HOUR		
317 MADISON AVENUE, SUITE 910 NEW YORK, NY 10017			ART UNIT	PAPER NUMBER	
•			1725	- -	

DATE MAILED: 12/29/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

			ĺ
	Application No.	Applicant(s)	-
	10/543,073	ZAJBER ET AL.	
Office Action Summary	Examiner	Art Unit	-
	Ing-Hour Lin	1725	
The MAILING DATE of this communication ap Period for Reply	pears on the cover sheet with the o	correspondence address	-
A SHORTENED STATUTORY PERIOD FOR REPL WHICHEVER IS LONGER, FROM THE MAILING IDENTIFY TO THE MAILING IDENTIFY THE MAILING	DATE OF THIS COMMUNICATION 136(a). In no event, however, may a reply be tire I will apply and will expire SIX (6) MONTHS from the, cause the application to become ABANDONE	N. nely filed the mailing date of this communication. ED (35 U.S.C. § 133).	
Status			
1) Responsive to communication(s) filed on 21.	<i>July</i> 2005.		
	is action is non-final.		
3) Since this application is in condition for allowa	ance except for formal matters, pro	osecution as to the merits is	ļ
closed in accordance with the practice under	Ex parte Quayle, 1935 C.D. 11, 4	53 O.G. 213.	
Disposition of Claims			
4)⊠ Claim(s) <u>1-4</u> is/are pending in the application.			
4a) Of the above claim(s) is/are withdra		•	
5) Claim(s) is/are allowed.			
6)⊠ Claim(s) <u>1-4</u> is/are rejected.			
7)⊠ Claim(s) <u>1</u> is/are objected to.			
8) Claim(s) are subject to restriction and/	or election requirement.		
Application Papers			
9)⊠ The specification is objected to by the Examin	er.		
10)⊠ The drawing(s) filed on 21 July 2005 is/are: a		by the Examiner.	
Applicant may not request that any objection to the			
Replacement drawing sheet(s) including the corre	*	• •	
11) The oath or declaration is objected to by the E			
Priority under 35 U.S.C. § 119			
12) ☒ Acknowledgment is made of a claim for foreig a) ☒ All b) ☐ Some * c) ☐ None of: 1. ☐ Certified copies of the priority documer 2. ☐ Certified copies of the priority documer 3. ☒ Copies of the certified copies of the priority application from the International Burea	nts have been received. nts have been received in Applicat ority documents have been receive	ion No	
* See the attached detailed Office action for a lis	t of the certified copies not receive	ed.	
Attachment(s)	p===	·	
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	4) Interview Summary Paper No(s)/Mail D		
 Notice of Draitsperson's Patent Drawing Review (P10-946) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08 Paper No(s)/Mail Date 7/05. 		Patent Application (PTO-152)	

Application/Control Number: 10/543,073 Page 2

Art Unit: 1725

DETAILED ACTION

Specification

- 1. The disclosure is objected to because:
 - I. In specification, there is a lack of section headings:

CROSS-REFERENCE TO RELATED APPLICATIONS;
BACKGROUND OF THE INVENTION;
BRIEF SUMMARY OF THE INVENTION; BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWING(S); and DETAILED DESCRIPTION OF THE INVENTION.

II. In page 5, disclosure is written in terms claims 1 and 9. It is improper because the claims can be changed during the examining process.

Appropriate correction is required.

Claim Objections

2. Claim 1 is objected to because of the following informalities: In claim 1, last line, "a soaking furnace" should be changed to –the soaking furnace—because it has antecedent basis. Appropriate correction is required.

Claim Rejections - 35 USC § 112

- 3. The following is a quotation of the second paragraph of 35 U.S.C. 112:
 - The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.
- Claims 1-4 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. The claims 1-4 are generally narrative and indefinite, failing to conform with current U.S. practice. They appear to be a literal translation into English from a foreign document and are lack of processing steps. In claim 1, "the cast strand " and "the vertical casting

Application/Control Number: 10/543,073 Page 3

Art Unit: 1725

direction", "the horizontal rolling direction", "the cast strand", "the straightening driver rolls", "the continuous reduced strand", the deformation of the cast strand", "the reduced strand", "the oscillation marks", "the surface (16)", "the deformed surface zone", "the reduced strand", "the aligned dendrites", "the original finely crystalline structure", "the surface zone of the cast stand", and "the subsequent heat treatment" lack antecedent basis. In claim 2, line 2, "the deformation" lacks antecedent basis. "the desired preliminary section" in claims 3-4 and "a slight reduction of the cast strand" lack antecedent basis.

Claim Rejections - 35 USC § 103

- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).
- 7. Claim 1 is rejected under 35 U.S.C. 103(a) as being unpatentable over JP 2000197953 in view of Teraoka et al.

Art Unit: 1725

JP '953 (see abstract) substantially teaches the claimed method for producing slabs in a continuous casting machine including the of an oscillating mold 6 and hot-rolling reduction rolls 10 for the purpose of reducing the oscillation mark when the surface temperature of the reduced slab is not less than 500 °C.

JP '953 fails to teach the use of deforming and recrystallizing the casting slab in a hot rolling machine and using a soaking furnace. However, Teraoka et al (col. 5, lines 47+) teach the use of deforming and recrystallizing the casting slab having surface temperature between 900 to 1200 °C in a hot rolling machine 6 including rolls having large diameter and having reduction ratio in the range of 10 to 50 % and a soaking furnace 7 for the purpose of recrystallizing deformed slab and refining the recrystallized grain size for the slab treated in the furnace 7 such that the mechanical properties of the cast slabs can be improved. It would have been obvious to one having ordinary skill in the art to provide JP '953 the use of deforming and recrystallizing the casting slab in a hot rolling machine and a soaking furnace as taught by Teraoka et al in order to effectively improve the mechanical properties of the cast slabs.

8. Claim 2 is rejected under 35 U.S.C. 103(a) as being unpatentable over JP 2000197953 in view of Teraoka et al and further in view of Kajiwara et al.

JP '953 in view of Teraoka et al fails to teach the use of roll diameter of 700 mm.

However, Kajiwara et al (col. 4, lines 28+) teach the use of roll diameter of 700 mm (col. 13, lines 32+) in a hot strip mill for the purpose of improving the strip shape and effectively reducing the slab to the required reduction ratio. It would have been obvious to one having ordinary skill

Art Unit: 1725

in the art to provide JP '953 in view of Teraoka et al the use of roll diameter of 700 mm as taught by Kajiwara et al in order to effectively improve the strip shape reduction.

9. Claims 3-4 are rejected under 35 U.S.C. 103(a) as being unpatentable over JP 2000197953 in view of Teraoka et al and further in view of Maebara et al.

JP '953 in view of Teraoka et al fails to teach the use of heat and deformation treatments in preliminary section or the last rolling reduction. However, Maebara et al (col. 5, lines 7+ and Fig. 5) teach the use of heat and deformation treatments in preliminary sections I and II or the last rolling reduction in III for the purpose of controlling the optimum surface temperature in the range of 900 – 1200 °C and total reduction of greater than 5% and at most 200% for the cast slab and improving the cast surface quality. It would have been obvious to one having ordinary skill in the art to provide JP '953 in view of Teraoka et al the use of heat and deformation treatments in preliminary section or the last rolling reduction as taught by Maebara et al in order to effectively improve the cast surface quality.

10. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Ing-Hour Lin whose telephone number is (571) 272-1180. The examiner can normally be reached on M-F (9:00-5:30).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tom Dunn can be reached on (571) 272-1171. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Application/Control Number: 10/543,073

Art Unit: 1725

Information regarding the status of an application may be obtained from the Patent

Application Information Retrieval (PAIR) system. Status information for published applications

may be obtained from either Private PAIR or Public PAIR. Status information for unpublished

applications is available through Private PAIR only. For more information about the PAIR

system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR

system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

AHI.

I.-H. Lin

12-21-05

KEVIN KERNS fevin Kens (2/22/05

Page 6